For Structural Insulated Panel & Nail Base Construction

APPLICATION

TRUFAST® SIP Fasteners are specifically engineered for attaching structural insulated panels (SIPS) and nailable insulation panels to wood and steel substrates. Featuring a large, pancake head style with a 6-lobe drive, TRUFAST SIP Fasteners drive quickly and smoothly, and draw panels securely without the need of a washer. Only TRUFAST offers three fastener styles for use in wood, corrugated steel and steel members without pre-drilling! Contact your panel manufacturer or distributor to ask for a test drive of a TRUFAST SIP Fastener and see why they're the #1 fastener in the SIP industry.

PRODUCT FEATURES

- Case-hardened and tempered for easy installation and long-term durability
- · Large diameter, low profile pancake head provides excellent pull-through resistance without the need for a washer while eliminating "telegraphing" on shingles, metal panels, and other roof surface materials
- 6-lobe internal drive offers excellent bit engagement during installation, especially in high torque applications
- Widest selection of fastener lengths in the industry for proper sizing to panel thickness
- · Choice of 3 thread/point styles for job-matched performance in wood, steel, or concrete/CMU substrates

CODE APPROVALS & LISTINGS

FM Global



Miami-Dade County



State of Florida-FL#: 4500

DrJ Certification Technical Evaluation Reports TER No. 1909-04 TER No. 2101-01



CE 2809

European Technical Assessment ETA 19/0616 DOP No. DoPTru02-2022-01-03



MATERIAL SPECIFICATIONS

Material: Case-hardened & tempered carbon steel

TRU-KOTE[™] Epoxy E-coat (black) Coating:

LEED® Eligible Recycled Content: 20%



Thread Point for Wood, Timber, and Concrete/CMU Applications





SIPLD

Light-Duty Drill Point for Corrugated Steel Deck, Wood, & Concrete/CMU Applications





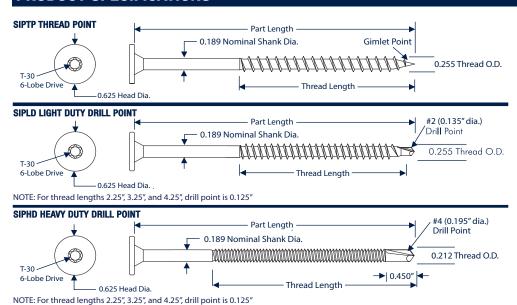
Heavy-Duty Drill Point for Thick Steel Member Applications





For Structural Insulated Panel & Nail Base Construction

PRODUCT SPECIFICATIONS



PRODUCT SELECTION - THREAD POINT (SIPTP)

Length	Thread Length	SIP TP Part #	Pkg. Qty.
2" (51 mm)	1.75"	SIPTP-2000	500/Pail
2-1/2" (64 mm)	1.75"	SIPTP-2500	500/Pail
3" (76 mm)	2.0"	SIPTP-3000	500/Pail
3-1/2" (89 mm)	2.0"	SIPTP-3500	500/Pail
4" (102 mm)	2.75"	SIPTP-4000	500/Pail
4-1/2" (114 mm)	2.75"	SIPTP-4500	500/Pail
5" (140 mm)	2.75"	SIPTP-5000	500/Pail
5-1/2" (140 mm)	2.75"	SIPTP-5500	500/Pail
6" (152 mm)	2.75"	SIPTP-6000	500/Pail
6-1/2" (165 mm)	2.75"	SIPTP-6500	500/Pail
7" (191 mm)	2.75"	SIPTP-7000	500/Pail
7-1/2" (191mm)	2.75"	SIPTP-7500	500/Pail
8" (216 mm)	2.75"	SIPTP-8000	500/Pail
8-1/2" (216 mm)	2.75"	SIPTP-8500	250/Pail
9" (229 mm)	2.75"	SIPTP-9000	250/Pail
10" (254 mm)	2.75"	SIPTP-10000	250/Pail
11" (279 mm)	2.75"	SIPTP-11000	250/Pail
12" (305 mm)	2.75"	SIPTP-12000	250/Pail
13" (330 mm)	2.75"	SIPTP-13000	250/Box
14" (356 mm)	2.75"	SIPTP-14000	250/Box
15" (381 mm)	2.75"	SIPTP-15000	250/Box
16" (406 mm)	2.75"	SIPTP-16000	250/Box
18" (483 mm)	2.75"	SIPTP-18000	250/Box
			5°



For Structural Insulated Panel & Nail Base Construction

RODUCT SELECTION -	- LIGHT DUTY DRILL POI	NT (SIPLD)	
Length	Thread Length	SIP LD Part #	Pkg. Qty.
2-1/4" (57 mm)	1.0"	SIPLD-2250	500/Pail
3" (76 mm)	2.75"	SIPLD-3000	500/Pail
3-1/4" (83 mm)	1.50"	SIPLD-3250	500/Pail
3-1/2" (89 mm)	2.75"	SIPLD-3500	500/Pail
4" (102 mm)	2.75"	SIPLD-4000	500/Pail
4-1/4" (108 mm)	2.0"	SIPLD4250	500/Pail
4-1/2" (114 mm)	2.75"	SIPLD-4500	500/Pail
5" (140 mm)	2.75"	SIPLD-5000	500/Pail
5-1/2" (140 mm)	2.75"	SIPLD-5500	500/Pail
6" (152 mm)	2.75"	SIPLD-6000	500/Pail
6-1/2" (165 mm)	2.75"	SIPLD-6500	500/Pail
7" (191 mm)	2.75"	SIPLD-7000	500/Pail
7-1/2" (191 mm)	2.75"	SIPLD-7500	500/Pail
8" (216 mm)	2.75"	SIPLD-8000	500/Pail
8-1/2" (216 mm)	2.75"	SIPLD-8500	250/Pail
9" (229 mm)	2.75"	SIPLD-9000	250/Pail
10" (254 mm)	2.75"	SIPLD-10000	250/Pail
11" (279 mm)	2.75"	SIPLD-11000	250/Pail
12" (305 mm)	2.75"	SIPLD-12000	250/Pail
13" (330 mm)	2.75"	SIPLD-13000	250/Box
14" (356 mm)	2.75"	SIPLD-14000	250/Box
15" (381 mm)	2.75"	SIPLD-15000	250/Box
16" (406 mm)	2.75"	SIPLD-16000	250/Box
18" (483 mm)	2.75"	SIPLD-18000	250/Box

PRODUCT SELECTION – HEAVY DUTY DRILL POINT (SIPHD)						
Length	Thread Length	SIP HD Part #	Pkg. Qty.			
2-1/4" (57 mm)	varies	SIPHD-2250	500/Pail			
3-1/4" (83 mm)	2.75"	SIPHD-3250	500/Pail			
4-1/4" (108 mm)	2.75"	SIPHD-4250	500/Pail			
4-1/2" (114 mm)	2.75"	SIPHD-4500	500/Pail			
5-1/4" (133 mm)	2.75″	SIPHD-5250	500/Pail			
6" (152 mm)	2.75″	SIPHD-6000	500/Pail			
8" (203 mm)	2.75"	SIPHD-8000	500/Pail			
9-3/4" (248 mm)	2.75"	SIPHD-9750	500/Pail			
11-3/4" (298 mm)	2.75″	SIPHD-11750	500/Pail			
13-3/4" (349 mm)	2.75"	SIPHD-13750	250/Box			



For Structural Insulated Panel & Nail Base Construction

PERFORMANCE DATA

SIPHD

1285

Note: All values provided are allowable values. For ultimate values, please contact us at 1-800-443-9602. For additional engineering performance values, please refer to DrJ TER No. 1909-04 available at https://www.drjengineering.org/. For additional information on the use of TRUFAST SIP fasteners in vented and non-vented nailable insulation panels in roofing applications, please refer to DrJ TER No. 2101-01.

PROPERTIES											
		Property									
Fastener	Tensile (lbs.) AISI S904	Shear (lbs.) AISI S904	Bending Yield Strength - Fyb (psi) ASTM F1575	Corrosion Resistance ASTM D6294, ETAG 006							
SIPTP	1185	860									
SIPLD	1130	830	185,000	<15% Red Rust after 30 cycles							

SIP (LD, TP, HD) Fastener Head Pull-Through Values						
Side Member Type	Side Member Nominal Thickness	Head Pull-Through (lb.)				
	23/32″	345				
0SB	19/32"	145				
ОЗБ	1/2"	100				
	7/16″	85				
	23/32″	380				
Plywood	19/32″	265				
	15/32″	175				
SPF	Dry Service Condition	380				
DF-L	Dry Service Condition	555				



For Structural Insulated Panel & Nail Base Construction

PROPERTIES

SIP LD Pullout Values in Corrugated Steel Deck (lbs.)							
Tensile Strength	24 ga.	22 ga.	20 ga.	18 ga.	16 ga.		
45 ksi	65	95	115	180	230		
70 ksi	95	135	165	250	330		
90 ksi	115	145	190	285	375		
110 ksi	140	175	225	320	415		

SIP HD Pullout Values in Structural Steel Deck (lbs.)							
Tensile Strength	16 ga.	14 ga.	12 ga.	1/8"	3/16"	1/4"	
45 ksi	145	200	290	375	610	820	
70 ksi	225	310	450	585	1030	1270	
90 ksi	290	395	575	755	1245	1635	
110 ksi	355	485	700	920	1460	2000	

Withdrawal Values in Lumber and Engineered Wood, Edge Grain (lbs./in.)

5 ,								
Wood Type (Specific Gravity)	SPF (0.42)	DF-L (0.50)	LVL (0.50)					
SIP TP	120	140	125					
SIP LD	100	155	115					

Withdrawal Values in Lumber and Engineered Wood, Face Grain (lbs./in.)							
Wood Type SPF DF-L LVL LSL (Specific Gravity) (0.42) (0.50) (0.50) (0.50)							
SIP TP	175	195	140	135			
SIP LD	140	150	135	140			





For Structural Insulated Panel & Nail Base Construction

PROPERTIES

Lateral Load Resistance (lbs.)							
Fastener	Main Member	Side Member	Load per Fastener (lb.)				
SIP TP	SPF	8-1/4″ SIP Panel	365				
		8-1/4" SIP Panel	115				
SIP LD	22 ga. Steel Deck	14" Nailbase Insulation (includes base layer(s) of insulation)	55				
		14" Vented Nailable Insulation (2" vent layer and 12" polyiso)	40				
	7/16″ OSB	10-1/2" Nailbase Insulation (includes base layer(s) of insulation)	45				
	7/10 030	10-1/2" Vented Nailbase Insulation (2" ventilation and 8-1/2" polyiso)	50				
	4/0// Dhayand	10-1/2" Nailbase Insulation (includes base layer(s) of insulation)	80				
	1/2" Plywood	10-1/2" Nailable Insulation (2" ventilation and 8-1/2" polyiso)	80				
SIP LD SIP TP	19/32" minimum SPF	10-1/2" Nailbase Insulation Panel (includes base layer(s) of insulation)	90				
	19/32 IIIIIIIIIIIII SFF	10-1/2" Nailable Insulation (2" ventilation and 8-1/2" polyiso)	90				
	1" minimum SPF	10-1/2" Nailbase Insulation Panel (includes base layer(s) of insulation)	90				
	i illillillillilli əff	10-1/2" Nailable Insulation (2" ventilation and 8-1/2" polyiso)	90				
	1/8" Structural Steel	8-1/4" SIP Panel	370				



For Structural Insulated Panel & Nail Base Construction

PROPERTIES

Withdrawal Values in Engineered Wood Substrates (lbs.)*							
Wood Type		OSB				Plywood	
Thickness	7/16″	1/2″	19/32″	23/32"	15/32″	19/32″	23/32"
SIPTP	45	40	60	110	85	130	155
SIPLD	45	50	70	155	80	120	180

^{*}Fastener penetrates through bottom side of the board by 3/4"

Tension Values in Concrete & CMU (lbs.)							
Compression Strength	2500 psi Concrete	4000 psi Concrete	5000 psi Concrete	СМИ			
SIP LD	70	155	160	80			
SIP TP	100	165	165	175			





For Structural Insulated Panel & Nail Base Construction

INSTALLATION GUIDELINES

Fasteners are intended to mechanically attach structural insulated panels or composite insulation boards to various substrates.

- SIPLD (Light Duty) are for installation into wood, light gauge steel substrates (22 18 ga.), corrugated steel decking (22 18 ga.), concrete or CMU. For installation into concrete or CMU, predrill with 3/16 in. masonry bit. Install using a maximum 2,500 rpm screw gun.
- SIPTP (Thread Point) are for installation into wood, concrete or CMU. For installation into concrete or CMU, predrill with 3/16 in. masonry bit. Install using a low rpm/high torque screw gun.
- SIPHD (Heavy Duty) are for installation to 16 ga. to 3/8 in. steel members. For installation into steel greater than 3/8 in. thickness, predrill with a #8 bit (0.199 in.) Install using a maximum 2,000 rpm screw gun.

CAUTION: These fasteners shall not be struck with a hammer during installation.



FASTENING SOLUTIONS FOR COMMERCIAL ROOFING

Founded in 1981 in Bryan, OH, TRUFAST began manufacturing and distributing unique and better-performing fastening solutions for the commercial roofing industry. As our product offering grew to include other engineered fastening solutions and accessories, the TRUFAST brand solidified a reputation for high-quality products and outstanding customer service.

TRUFAST fasteners, adhesives, and accessories are sold through commercial roofing and building material distributors throughout North America and Western Europe, as well as supplied under the private labels of leading OEM commercial roofing system manufacturers. Customers can get TRUFAST products when and where they need them with four regional warehouse locations (Bryan, OH; Grand Prairie, TX; Jacksonville, FL; Chino, CA). Independent testing and certification assures customers that TRUFAST fasteners have been objectively tested and conform to the highest national and international standards (FM Global, Miami-Dade County Product Control, State of Florida, European Technical Approvals and NTA. Inc.).

NTA, Inc.).

Learn more about the complete TRUFAST product offering at www.trufast.com.



Bulletin No. TF-20041, Rev 1

DISCLAIMER

The information provided here is subject to change without notice. The performance specifications published in this TRUFAST® product literature are based on controlled laboratory tests and are intended as a guideline only. They are not guaranteed in any way by the ALTENLOH, BRINCK & CO. US, INC., since building design, engineering, and construction,

including workmanship and materials, are beyond the control of the manufacturer. The manufacturer recommends that pull-out tests be conducted to verify the substrate provides adequate pull-out values.

